

7124



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6872882-2
Job Sheet 184734



Part No: RB6872882-2

Job Qty: 6 ea ^{DAG} 21 ₉₋₄₀

Part Name: Adjusting Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6872882 Rev. 5 IPP Rev. A 18.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		10/23/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	6 pcs		10/23/18	0.70	14.29	MORI NLX		
130	QC	6 pcs		10/23/18	0.00	0.00	QC2 Machining-5		
140	QC	6 pcs		10/23/18	0.00	0.00	QC8 Machining-5		
150	Packaging	6 pcs		10/23/18	0.00	0.00	Packaging3-2		
160	QC21-SA	6 Ea		10/23/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. FC428 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R2.500	Brass C360 Round Bar 2.500"	.7500 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRASS-C360-R2.500	1	12	0

Part Specifications

Specifications could not be found.

Plex 10/16/18 1:00 PM dart.logan.david



Container No: S119975



Part: RB6872882-2

Job No: 184734

Serial No/Batch: S119975

Revision: 5

Inspector:

Exp Date:

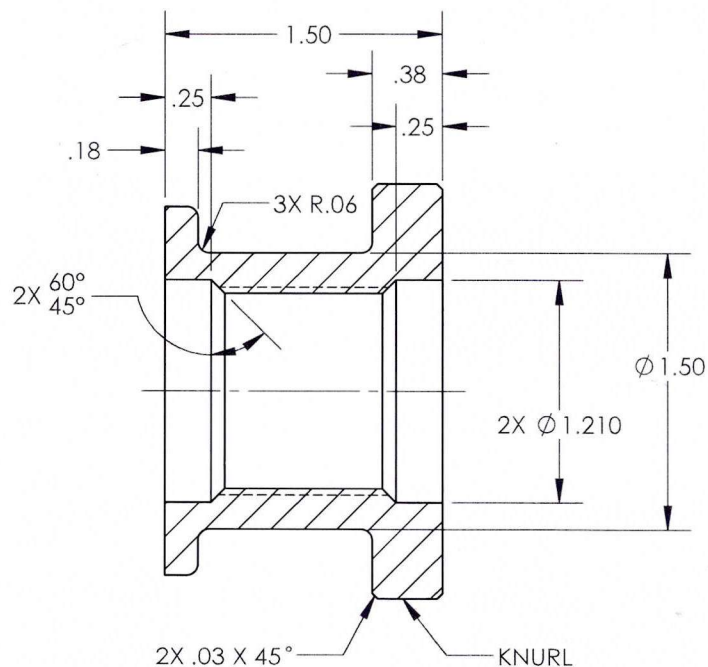
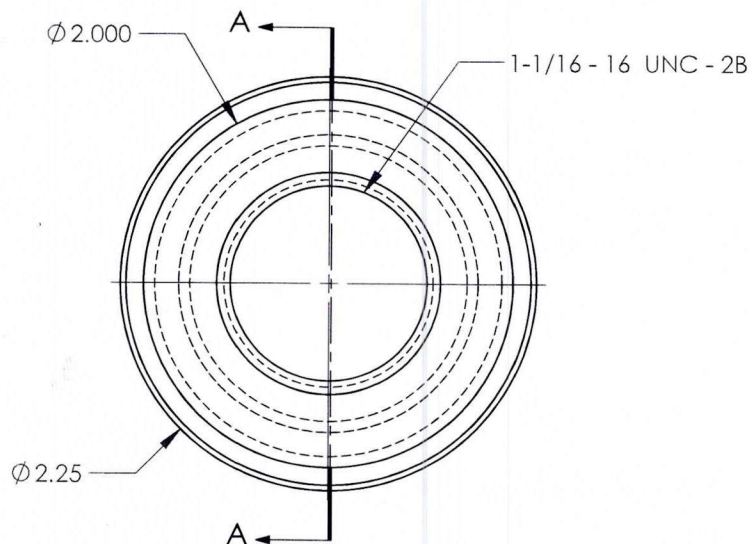
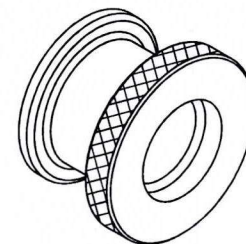
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/20/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



SECTION A-A

(-2)
ADJUSTING NUT



TITLE
PULLER, TURBINE FRONT BEARING

DWG NO. RB6872882-2 REV 5

MAT'L BRASS		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
TREAT		XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± .5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: COLE		1. BREAK ALL SHARP EDGES	
CHECKED: DD 05/09/2017		.015 x 45° OR .015R	
OPPS APPR: AA 05/10/2017		2. DIMENSIONAL LIMITS APPLY	
QA APPR: JL 05/24/2017		AFTER PLATING	
APPROVED: JAG 06/02/2017		3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
		USED ON MODEL	
		ALLISON 250 SERIES	
SCALE 1:1		DATE 5/18/2007	
		SHEET 3 OF 13	